

# Kraft Soap Technology

The Pinola tall oil dynamic reactor's primary function is the reacting and splitting of tall oil soap with acid. Its unique two chamber design with impellers allows full flow contact eliminating short circuiting. This ensures the complete reaction of all jonic compounds at near stoichiometric balance.

The Pinola D-TOR is one of the key components in the Pinola Tall Oil Production Plant, TOPP, process and can also be incorporated into existing batch or continuous crude tall oil plants.

# D-TOR Dynamic Tall Oil Reactor

### **QUALITY**

- All wetted parts constructed of 316L stainless steel.
- Robust heavy duty design & construction.
- Design and construction to
  - PED
  - ASME

#### **FEATURES**

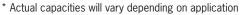
- Small volume.
- Short hold up time.
- Reversible drive.
- One piece mixing head.
- Nominal capacity from 100tpd to 1000tpd
- Max operating temp. 150°C.
- Max opearting pressure 10 barg.

#### **BENEFITS**

- Lower acid requirements for acidulation process.
- Increased tall oil quality as acid number.
- Complete reaction of jonic compounds.

## **Technical specifications**

|   | D-TOR100   | D-TOR200 | D-TOR500 | D-TOR700 | D-TOR1000 |
|---|--|----------|----------|----------|-----------|
| Nominal capacity (tpd)*                               | 100  | 200      | 500      | 700      | 1000      |
| Feed viscosity range (cSt)                            | 10-100   |          |          |          |           |
| Max operating temp (°C)**                             | 150  |          |          |          |           |
| Max pressure (barg)                                   | 10   |          |          |          |           |
| Material  | Product wetted parts in acid proof stainless steel |          |          |          |           |
| Motor (kW)  | 4.0  | 5.5      | 7.5      | 11       | 15        |
| Operating speed (rpm) - variable speed motor 50/60 Hz | 1500   | 1500     | 1000     | 1000     | 1000      |
| Motor protection class                                | IP55   |          |          |          |           |
| Options   | Vibration monitor and frequency converter          |          |          |          |           |
| Net weight (kg)                                       | 120  | 170      | 225      | 285      | 340       |
| Shipping volume (m³)                                  | 0.5  | 0.6      | 1.2      | 1.3      | 1.5       |
| H (mm)  | 1300   | 1500     | 1700     | 1900     | 2100      |
| D (mm)  | 400  | 400      | 500      | 600      | 700       |



<sup>\*\*</sup> Higher temperature possible upon request

